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UNITED STATES DEPARTMENT OF AGRICULTURE
AGRICULTURAL MARKETING SERVICE

Washington, D. C.

AMS-65

REGULATIONS
governing
INSPECTION AND CERTIFICATION
of
PROCESSED FRUITS AND VEGETABLES
and
RELATED PRODUCTS

EFFECTIVE JULY 18, 1955

THIS ISSUANCE CONTAINS AMENDMENTS TO
THE REGULATIONS WHICH HAVE BEEN
IN EFFECT SINCE JULY 1, 1954

This publication is a revision of a Federal Register reprint dated July 23, 1951, and is also a revision of SRA - AMS-155, Rules and Regulations of the Secretary of Agriculture governing the grading and certification of canned fruits and vegetables.

These regulations were republished in the Federal Register of December 9, 1953, and revised on July 1, 1954, and again on July 18, 1955, in an amendment published on July 8, 1955.

These regulations outline the rules that govern inspection including sampling, fees, sanitary requirements for plants operating under continuous inspection and other related matters.

Inspection provides a means for determining compliance with standards and specifications, serves as a basis for quality control programs, for determining loan values and for sales transactions. It also aids in orderly marketing in many other respects.

Full particulars with reference to the inspection service may be obtained from

Chief, Processed Products Standardization
and Inspection Branch
Fruit and Vegetable Division
Agricultural Marketing Service
United States Department of Agriculture
Washington 25, D. C.

UNITED STATES DEPARTMENT OF AGRICULTURE AGRICULTURAL MARKETING SERVICE

TITLE 7—AGRICULTURE

Chapter I—Agricultural Marketing Service (Standards, Inspections, Marketing Practices), Department of Agriculture

PART 52—PROCESSED FRUITS AND VEGETABLES, PROCESSED PRODUCTS THEREOF, AND CERTAIN OTHER PROCESSED FOOD PRODUCTS¹

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§ 52.1 Administration of regulations. The Administrator, Agricultural Marketing Service, United States Department of Agriculture is charged with the administration of the regulations in this part except that he may delegate any or all of such functions to any officer or employee of the Agricultural Marketing Service of the Department, in his discretion.

DEFINITIONS

§ 52.2 Meaning of words. Words in the regulations in this part in the singular form shall be deemed to import the plural and vice versa, as the case may demand.

§ 52.3 Terms defined. For the purpose of the regulations in this part, unless the context otherwise requires, the following terms shall have the following

meanings:

(a) "Act" means the following provisions of the Agricultural Marketing Act of 1946 (60 Stat. 1087; 7 U. S. C. 1621 et seq.) and of the Department of Agriculture Appropriation Act, 1951 (Pub. Law 759; 81st Cong., approved September 6, 1950, as continued in effect by Public Law 70; 82d Congress, approved July 1, 1951), or any future act of Congress conferring similar authority:

AGRICULTURAL MARKETING ACT OF 1946

* * * To inspect, certify, and identify the class, quality, quantity, and condition of agricultural products when shipped or received in interstate commerce, under such rules and regulations as the Secretary of Agriculture may prescribe, including assessment and collection of such fees as will be reasonable and as nearly as may be to cover the cost of the service rendered, to the end that agricultural products may be marketed to the best advantage, that trading may be facilitated and that consumers may be able to obtain the quality product which they desire, except that no person shall be required to use the service authorized by this subsection. * * *

DEPARTMENT OF AGRICULTURE APPROPRIATION ACT, 1951

Market inspection of farm products. For the investigation and certification, in one or more jurisdictions, to shippers and other interested parties of the class, quality, and condition of any agricultural commodity or food product, whether raw, dried, canned, or otherwise processed, and any product containing an agricultural commodity or derivative thereof when offered for interstate shipment or when received at such important central markets as the Secretary may from time to time designate, or at points which may be conveniently reached therefrom under such rules and regulations as he may prescribe, including payment of such fees as will be reasonable and as nearly as may be to cover the cost for the services rendered. * * *

Marketing farm products. For acquiring and diffusing among the people of the United States useful information relative to the needed supplies, standardization, classification, grading, preparation for market, handling, transportation, storage, and marketing of farm and food products, including the demonstration and promotion of the use of uniform standards of classification of American farm and food products throughout the world. * * *

(b) "Administrator" means the Administrator of the Agricultural Marketing Service.

(c) "Applicant" means any interested party who requests inspection service under the regulations in this part.

(d) "Case" means the number of containers (cased or uncased) which, by the particular industry are ordinarily packed in a shipping container.

(e) "Certificate of loading" means a statement, either written or printed, issued pursuant to the regulations in this

¹ Among such other processed food products are the following: Honey; molasses, except for stock feed; nuts and nut products, except oil; sugar (cane, beet, and maple); sirups (blended), sirups, except from grain; marine food products, except oil.

part, relative to checkloading of a processed product subsequent to inspection thereof.

(f) "Certificate of sampling" means a statement, either written or printed, issued pursuant to the regulations in this part, identifying officially drawn samples and may include a description of condition of containers and the condition under which the processed product is stored.

(g) "Class" means a grade or rank of quality.

(h) "Condition" means the degree of soundness of the product which may affect its merchantability and includes, but is not limited to those factors which are subject to change as a result of age, improper preparation and processing, improper packaging, improper storage or improper handling.

(i) "Department" means the United States Department of Agriculture.

(j) "Inspection certificate" means a statement, either written or printed, issued pursuant to the regulations in this part, setting forth in addition to appropriate descriptive information relative to a processed product, and the container thereof, the quality and condition, or any part thereof, of the product and may include a description of the conditions under which the product is stored.

(k) "Inspection service" means:

(1) The sampling pursuant to the regulations in this part;

(2) The determination pursuant to the regulations in this part of:

(i) Essential characteristics such as style, type, size, sirup density or identity of any processed product which differentiates between major groups of the same kind;

(ii) The class, quality and condition of any processed product, including the condition of the container thereof by the examination of appropriate samples;

(3) The issuance of any certificate of sampling, inspection certificates, or certificates of loading of a processed product, or any report relative to any of the foregoing; or

(4) Performance by an inspector of any related services such as assigning an inspector in a processing plant to observe the preparation of the product from its raw state through each step in the entire process, or observe conditions under which the product is being prepared, processed, and packed, or observe plant sanitation as a prerequisite to the inspection of the processed product, either on a continuous or periodic basis, or checkload the inspected processed product in connection with the marketing of the processed product.

(l) "Inspector" means any employee of the Department authorized by the Secretary or any other person licensed by the Secretary to investigate, sample, inspect, and certify in accordance with the regulations in this part to any interested party the class, quality and condition of processed products covered in this part and to perform related duties in connection with the inspection service.

(m) "Interested party" means any person who has a financial interest in the commodity involved.

(n) "Licensed sampler" means any person who is authorized by the Secre-

tary to draw samples of processed products for inspection service, to inspect for identification and condition of containers in a lot, and may, when authorized by the Administrator, perform related services under the act and the regulations in this part.

(o) "Lot" has the following meanings:

(1) For the purpose of charging fees and issuing certificates, "Lot" means any number of containers of the same size and type which contain a processed product of the same type and style located in the same or adjacent warehouses and which are available for inspection at any one time: *Provided, That:*

(i) Processed products in separate piles which differ from each other as to grade or other factors may be deemed to be separate lots;

(ii) Containers in a pile bearing an identification mark different from other containers of such processed product in that pile, if determined to be of lower grade or deficient in other factors, may be deemed to be a separate lot; and

(iii) If the applicant requests more than one inspection certificate covering different portions of such processed product, the quantity of the product covered by each certificate shall be deemed to be a separate lot.

(2) For the purpose of sampling, "Lot" means each pile of containers of the same size and type containing a processed product of the same type and style which is separated from other piles in the same warehouse, but containers in the same pile bearing an identification mark different from other containers in that pile may be deemed to be a separate lot.

(p) "Officially drawn sample" means any sample that has been selected from a particular lot by an inspector, licensed sampler, or by any other person authorized by the Administrator pursuant to the regulations in this part.

(q) "Person" means any individual, partnership, association, business trust, corporation, any organized group of persons (whether incorporated or not), the United States (including, but not limited to, any corporate agencies thereof), any State, county, or municipal government, any common carrier, and any authorized agent of any of the foregoing.

(r) "Plant" means the premises, buildings, structures, and equipment (including, but not being limited to, machines, utensils, and fixtures) employed or used with respect to the manufacture or production of processed products.

(s) "Processed product" means any fruit, vegetable, or other food product covered under these regulations which has been preserved by any recognized commercial process, including, but not limited to, canning, freezing, dehydrating, drying, the addition of chemical substances, or by fermentation.

(t) "Quality" means the inherent properties of any processed product which determine the relative degree of excellence of such product, and includes the effects of preparation and processing, and may or may not include the effects of packing media, or added ingredients.

(u) "Sample" means a single container, a single portion of a container,

any number of containers, or a composite mixture of a single type, style or size of a single commodity, packed in a single size of container, or other unit, as may be designated by the Administrator, to be used for inspection.

(v) "Shipping container" means an individual container designed for shipping a number of packages or cans ordinarily packed in a container for shipping or designed for packing unpackaged processed products for shipping.

(w) "Sampling" means the act of selecting samples of processed products for the purpose of inspection under the regulations in this part.

(x) "Secretary" means the Secretary of the Department or any other officer or employee of the Department authorized to exercise the powers and to perform the duties of the Secretary in respect to the matters covered by the regulations in this part.

(y) "Unofficially drawn sample" means any sample that has been selected by any person other than an inspector or licensed sampler, or by any other person not authorized by the Administrator pursuant to the regulations in this part.

INSPECTION SERVICE

§ 52.4 *Where inspection service is offered.* Inspection service may be furnished wherever any inspector or licensed sampler is available and the facilities and conditions are satisfactory for the conduct of such service.

§ 52.5 *Who may obtain inspection service.* An application for inspection service may be made by any interested party, including, but not limited to, the United States and any instrumentality or agency thereof, any State, county, municipality, or common carrier, and any authorized agent in behalf of the foregoing.

§ 52.6 *How to make application.* An application for inspection service may be made to the office of inspection or to any inspector, at or nearest the place where the service is desired. An up-to-date list of the Inspection Field Offices of the Department may be obtained upon request to the Administrator. Satisfactory proof that the applicant is an interested party shall be furnished.

§ 52.7 *Information required in connection with application.* Application for inspection service shall be made in the English language and may be made orally (in person or by telephone), in writing, or by telegraph. If an application for inspection service is made orally, such application shall be confirmed promptly in writing. In connection with each application for inspection service, there shall be furnished such information as may be necessary to perform an inspection on the processed product for which application for inspection is made, including but not limited to, the name of the product, name and address of the packer or plant where such product was packed, the location of the product, its lot or car number, codes or other identification marks, the number of containers, the type and size of the containers, the interest of the applicant in the product, whether the lot has been inspected pre-

viously to the application by any Federal agency and the purpose for which inspection is desired.

§ 52.8 Filing of application. An application for inspection service shall be regarded as filed only when made in accordance with the regulations in this part.

§ 52.9 Record of filing time. A record showing the date and hour when each application for inspection or for an appeal inspection is received shall be maintained.

§ 52.10 When application may be rejected. An application for inspection service may be rejected by the Administrator (a) for non-compliance by the applicant with the regulations in this part, (b) for non-payment for previous inspection services rendered, (c) when the product is not properly identifiable by code or other marks, or (d) when it appears that to perform the inspection service would not be to the best interests of the Government. Such applicant shall be promptly notified of the reason for such rejection.

§ 52.11 When application may be withdrawn. An application for inspection service may be withdrawn by the applicant at any time before the inspection is performed: *Provided*, That, the applicant shall pay at the hourly rate prescribed in § 52.48 for the time incurred by the inspector in connection with such application, any travel expenses, telephone, telegraph or other expenses which have been incurred by the inspection service in connection with such application.

§ 52.12 Disposition of inspected sample. Any sample of a processed product that has been used for inspection may be returned to the applicant, at his request and expense; otherwise it shall be destroyed, or disposed of to a charitable institution.

§ 52.13 Basis of inspection. Inspection service shall be performed on the basis of the appropriate U. S. Standards for grades of processed products, Federal, Quartermaster Corps, Military or Veterans Administration specifications, written buyer and seller contract specifications or any written specification supplied by an applicant which is approved by the Administrator.

§ 52.14 Order of inspection service. Inspection service shall be performed, insofar as practicable, in the order in which applications therefor are made except that precedence may be given to any such applications which are made by the United States (including, but not being limited to, any instrumentality or agency thereof) and to any application for an appeal inspection.

§ 52.15 Postponing inspection service. If the inspector determines that it is not possible to accurately ascertain the quality or condition of a processed product immediately after processing because the product has not reached equilibrium in color, sirup density, or drained weight, or for any other substantial

reason, he may postpone inspection service for such period as may be necessary.

§ 52.16 Financial interest of inspector. No inspector shall inspect any processed product in which he is directly or indirectly financially interested.

§ 52.17 Forms of certificates. Inspection certificates, certificates of sampling or loading, and other memoranda concerning inspection service shall be issued on forms approved by the Administrator.

§ 52.18 Issuance of certificates. (a) An inspection certificate may be issued only by an inspector: *Provided*, That, another employee of the inspection service may sign any such certificate covering any processed product inspected by an inspector when given power of attorney by such inspector and authorized by the Administrator, to affix the inspector's signature to an inspection certificate which has been prepared in accordance with the facts set forth in the notes, made by the inspector, in connection with the inspection.

(b) A certificate of loading shall be issued and signed by the inspector or licensed sampler authorized to check the loading of a specific lot of processed products: *Provided*, That, another employee of the inspection service may sign such certificate or loading covering any processed product checkloaded by an inspector or licensed sampler when given power of attorney by such inspector or licensed sampler and authorized by the Administrator to affix the inspector's or licensed sampler's signature to a certificate of loading which has been prepared in accordance with the facts set forth in the notes made by the inspector or licensed sampler in connection with the checkloading of a specific lot of processed products.

§ 52.19 Issuance of corrected certificates. A corrected inspection certificate may be issued by the inspector who issued the original certificate after distribution of a certificate if errors, such as incorrect dates, code marks, grade statements, lot or car numbers, container sizes, net or drained weights, quantities, or errors in any other pertinent information require the issuance of a corrected certificate. Whenever a corrected certificate is issued, such certificate shall supersede the inspection certificate which was issued in error and the superseded certificate shall become null and void after the issuance of the corrected certificate.

§ 52.20 Issuance of an inspection report in lieu of an inspection certificate. A letter report in lieu of an inspection certificate may be issued by an inspector when such action appears to be more suitable than an inspection certificate: *Provided*, That, the issuance of such report is approved by the Administrator.

§ 52.21 Disposition of inspection certificates. The original of any inspection certificate, issued under the regulations in this part, and not to exceed four copies thereof, if requested prior to issuance, shall be delivered or mailed promptly to the applicant, or person designated by the applicant. All other copies shall be filed in such manner as the Administra-

tor may designate. Additional copies of any such certificates may be supplied to any interested party as provided in § 52.50.

§ 52.22 Report of inspection results prior to issuance of formal report. Upon request of any interested party, the results of an inspection may be telegraphed or telephoned to him, or to any other person designated by him, at his expense.

APPEAL INSPECTION

§ 52.23 When appeal inspection may be requested. An application for an appeal inspection may be made by any interested party who is dissatisfied with the results of an inspection as stated in an inspection certificate, if the lot of processed products can be positively identified by the inspection service as the lot from which officially drawn samples were previously inspected. Such application shall be made within thirty (30) days following the day on which the previous inspection was performed, except upon approval by the Administrator the time within which an application for appeal inspection may be made may be extended.

§ 52.24 Where to file for an appeal inspection and information required.

(a) Application for an appeal inspection may be filed with:

(1) The inspector who issued the inspection certificate on which the appeal covering the processed product is requested; or

(2) The inspector in charge of the office of inspection at or nearest the place where the processed product is located.

(b) The application for appeal inspection shall state the location of the lot of processed products and the reasons for the appeal; and date and serial number of the certificate covering inspection of the processed product on which the appeal is requested, and such application may be accompanied by a copy of the previous inspection certificate and any other information that may facilitate inspection. Such application may be made orally (in person or by telephone), in writing, or by telegraph. If made orally, written confirmation shall be made promptly.

§ 52.25 When an application for an appeal inspection may be withdrawn. An application for appeal inspection may be withdrawn by the applicant at any time before the appeal inspection is performed: *Provided*, That, the applicant shall pay at the hourly rate prescribed in § 52.48 of this part, for the time incurred by the inspector in connection with such application, any travel expenses, telephone, telegraph, or other expenses which have been incurred by the inspection service in connection with such application.

§ 52.26 When appeal inspection may be refused. An application for an appeal inspection may be refused if:

(a) The reasons for the appeal inspection are frivolous or not substantial;

(b) The quality or condition of the processed product has undergone a material change since the inspection covering the processed product on which

the appeal inspection is requested;

(c) The lot in question is not, or cannot be made accessible for the selection of officially drawn samples;

(d) The lot relative to which appeal inspection is requested cannot be positively identified by the inspector as the lot from which officially drawn samples were previously inspected; or

(e) There is noncompliance with the regulations in this part. Such applicant shall be notified promptly of the reason for such refusal.

§ 52.27 Who shall perform appeal inspection. An appeal inspection shall be performed by an inspector or inspectors (other than the one from whose inspection the appeal is requested) authorized for this purpose by the Administrator and, whenever practical, such appeal inspection shall be conducted jointly by two such inspectors: *Provided*, That, the inspector who made the inspection on which the appeal is requested may be authorized to draw the samples when another inspector or licensed sampler is not available in the area where the product is located.

§ 52.28 Appeal inspection certificate. After an appeal inspection has been completed, an appeal inspection certificate shall be issued showing the results of such appeal inspection; and such certificate shall supersede the inspection certificate previously issued for the processed product involved. Each appeal inspection certificate shall clearly identify the number and date of the inspection certificate which it supersedes. The superseded certificate shall become null and void upon the issuance of the appeal inspection certificate and shall no longer represent the quality or condition of the processed product described therein. The inspector or inspectors issuing an appeal inspection certificate shall forward notice of such issuance to such persons as he considers necessary to prevent misuse of the superseded certificate if the original and all copies of such superseded certificate have not previously been delivered to the inspector or inspectors issuing the appeal inspection certificate. The provisions in the regulations in this part concerning forms of certificates, issuance of certificates, and disposition of certificates shall apply to appeal inspection certificates, except that copies of such appeal inspection certificates shall be furnished all interested parties who received copies of the superseded certificate.

LICENSING OF SAMPLERS AND INSPECTORS

§ 52.29 Who may become licensed sampler. Any person deemed to have the necessary qualifications may be licensed as a licensed sampler to draw samples for the purpose of inspection under the regulations in this part. Such a license shall bear the printed signature of the Secretary, and shall be countersigned by an authorized employee of the Department. Licensed samplers shall have no authority to inspect processed products under the regulations in this part except as to identification and condition of the containers in a lot. A licensed sampler shall perform his duties pursuant to the regulations in this part as directed by the Ad-

ministrator.

§ 52.30 Application to become a licensed sampler. Application to become a licensed sampler shall be made to the Administrator on forms furnished for that purpose. Each such application shall be signed by the applicant in his own handwriting, and the information contained therein shall be certified by him to be true, complete, and correct to the best of his knowledge and belief, and the application shall contain or be accompanied by:

(a) A statement showing his present and previous occupations, together with names of all employers for whom he has worked, with periods of service, during the ten years previous to the date of his application;

(b) A statement that, in his capacity as a licensed sampler, he will not draw samples from any lot of processed products with respect to which he or his employer is an interested party;

(c) A statement that he agrees to comply with all terms and conditions of the regulations in this part relating to duties of licensed samplers; and

(d) Such other information as may be requested.

§ 52.31 Inspectors. Inspections will ordinarily be performed by employees under the Administrator who are employed as Federal Government employees for that purpose. However, any person employed under any joint Federal-State inspection service arrangement may be licensed, if otherwise qualified, by the Secretary to make inspections in accordance with this part on such processed products as may be specified in his license. Such license shall be issued only in a case where the Administrator is satisfied that the particular person is qualified to perform adequately the inspection service for which such person is to be licensed. Each such license shall bear the printed signature of the Secretary and shall be countersigned by an authorized employee of the Department. An inspector shall perform his duties pursuant to the regulations in this part as directed by the Administrator.

§ 52.32 Suspension or revocation of license of licensed sampler or licensed inspector. Pending final action by the Secretary, the Administrator may, whenever he deems such action necessary, suspend the license of any licensed sampler, or licensed inspector, issued pursuant to the regulations in this part, by giving notice of such suspension to the respective licensee, accompanied by a statement of the reasons therefor. Within seven days after the receipt of the aforesaid notice and statement of reasons by such licensee, he may file an appeal, in writing, with the Secretary supported by any argument or evidence that he may wish to offer as to why his license should not be suspended or revoked. After the expiration of the aforesaid seven days period and consideration of such argument and evidence, the Secretary shall take such action as he deems appropriate with respect to such suspension or revocation.

§ 52.33 Surrender of license. Upon

termination of his services as a licensed sampler or licensed inspector, or suspension or revocation of his license, such licensee shall surrender his license immediately to the office of inspection serving the area in which he is located. These same provisions shall apply in a case of an expired license.

SAMPLING

§ 52.34 How samples are drawn by inspectors or licensed samplers. An inspector or a licensed sampler shall select samples, upon request, from designated lots of processed products which are so placed as to permit thorough and proper sampling in accordance with the regulations in this part. Such person shall, unless otherwise directed by the Administrator, select samples of such products at random, and from various locations in each lot in such manner and number, not inconsistent with the regulations in this part, as to secure representative samples of the lot. Samples drawn for inspection shall be furnished by the applicant at no cost to the Department.

§ 52.35 Accessibility for sampling. Each applicant shall cause the processed products for which inspection is requested to be made accessible for proper sampling. Failure to make any lot accessible for proper sampling shall be sufficient cause for postponing inspection service until such time as such lot is made accessible for proper sampling.

§ 52.36 How officially drawn samples are to be identified. Officially drawn samples shall be marked by the inspector or licensed sampler so such samples can be properly identified for inspection.

§ 52.37 How samples are to be shipped. Unless otherwise directed by the Administrator, samples which are to be shipped to any office of inspection shall be forwarded to the office of inspection serving the area in which the processed products from which the samples were drawn is located. Such samples shall be shipped in a manner to avoid, if possible, any material change in the quality or condition of the sample of the processed product. All transportation charges in connection with such shipments of samples shall be at the expense of the applicant and wherever practicable, such charges shall be prepaid by him.

§ 52.38 Sampling rates for officially drawn samples. Unless otherwise directed by the Administrator, each inspector and each licensed sampler shall select from each lot not less than the number of samples indicated in the following applicable tables except as may be required otherwise by the provisions in § 52.34.

TABLE 1.—CANNED FRUITS AND VEGETABLES AND CANNED FRUIT AND VEGETABLE PRODUCTS, INCLUDING TOMATO PRODUCTS AND SUCH PRODUCTS AS PEANUT BUTTER, PICKLES, RELISHES, MARMALADES, HONEY, MAPLE SYRUP, FRUIT PULPS AND JAMS, EXCEPT SINGLE-STRENGTH AND CONCENTRATED CITRUS JUICES AND GRAPE JUICES AND FRUIT JELLIES AND VINEGAR

Size and type of container	Minimum rate of sampling, from lots containing —				
	1 to 600 dozen	601 to 2,000 dozen	2,001 to 4,000 dozen	4,001 to 8,000 dozen	Exceeding 8,000 dozen
Any type of container of less volume than a No. 300 size can (300 x 407).	1 container for each 1,200 containers or fraction thereof but not less than 2.	1 container for each 2,400 containers or fraction thereof but not less than 6.	1 container for each 4,000 containers or fraction thereof but not less than 10.	1 container for each 4,800 containers or fraction thereof but not less than 12.	1 container for each 6,000 containers or fraction thereof but not less than 20.
	1 to 100 cases	101 to 200 cases	201 to 500 cases	501 to 2,000 cases	2,001 to 5,000 cases
Any type of container of a volume equal to that of a No. 300 size can (300 x 407) or greater, but not exceeding that of a No. 3 cylinder size can (404 x 700).	2	4	6	1 container for each 2,000 containers or fraction thereof but not less than 6.	1 container for each 2,400 containers or fraction thereof. ¹
Any type of container of a volume exceeding that of a No. 3 cylinder size can (404 x 700) but not exceeding that of a No. 12 size can (603 x 812).	2	3	4	1 container for each 1,000 containers or fraction thereof but not less than 6.	1 container for each 1,200 containers or fraction thereof. ¹
	1 to 100 containers	101 to 200 containers	201 to 300 containers	301 to 500 containers	Exceeding 500 containers
Any type of container of a volume exceeding that of a No. 12 size can (603 x 812) but not containing more than 5 gallons of the product.	1 sample from each of 6 percent of the containers but in no case less than 2 samples.	1 sample from each of 4 percent of the containers but in no case less than 6.	1 sample from each of 3 percent of the containers but in no case less than 8.	1 sample from each of 2 percent of the containers but in no case less than 16.	1 sample from each of 2 percent of the containers but in no case less than 16.
	1 to 20 containers	21 to 100 containers	101 to 200 containers	201 to 500 containers	Exceeding 500 containers
Any type of container containing more than 5 gallons of the product.	1 sample from each of 25 percent of the containers but in no case less than 2 samples.	1 sample from each of 10 percent of the containers but in no case less than 6.	1 sample from each of 8 percent of the containers but in no case less than 10.	1 sample from each of 6 percent of the containers but in no case less than 16.	1 sample from each of 6 percent of the containers but in no case less than 16.
	1 to 20 containers	21 to 100 containers	101 to 200 containers	201 to 500 containers	Exceeding 500 containers

¹ Except when packed in containers larger than a No. 12 (603 x 812) size can.
² In no case shall the number of samples be less than the maximum number specified for the immediately preceding smaller group of containers.

TABLE II—CANNED AND FROZEN, SINGLE-STRENGTH CITRUS JUICES AND GRAPE JUICES, AND FRUIT JELLIES AND VINEGAR

Size and type of container	Rate of sampling 1		
	From lots containing 1 to 2,000 cases	From lots containing 2,001 to 5,000	From lots exceeding 5,000 cases
Any type of container of a total volume of 11 fluid ounces or less.	1 container for each 4,800 containers or fraction thereof.	1 container for each 6,000 containers or fraction thereof.	1 container for each 8,000 containers or fraction thereof.
Any type of container of a total volume of more than 11 fluid ounces but not more than 52 fluid ounces.	1 container for each 2,400 containers or fraction thereof.	1 container for each 3,000 containers or fraction thereof.	1 container for each 4,000 containers or fraction thereof.
Any type of container of a total volume of more than 52 fluid ounces.	1 container for each 1,200 containers or fraction thereof.	1 container for each 1,500 containers or fraction thereof.	1 container for each 2,000 containers or fraction thereof.

¹ These are minimum rates and in no case where lots consist of more than 1 container shall less than 2 samples be drawn from any 1 lot.

TABLE III—FROZEN FRUITS AND VEGETABLES AND FROZEN FRUIT AND VEGETABLE PRODUCTS, EXCEPT FROZEN SINGLE-STRENGTH AND CONCENTRATED CITRUS JUICES AND GRAPE JUICES

Size and type of container	Minimum rate of sampling, ¹ from lots containing —				
	1,000 pounds or less	1,001–5,000 pounds	5,001–10,000 pounds	10,001 to 50,000 pounds	Exceeding 50,000 pounds
Any type of container of 1 pound or less net weight.	2	4	6	1 container for each 2,400 containers or fraction thereof but not less than 6.	1 container for each 3,000 containers or fraction thereof. ¹
Any type of container over 1 pound but less than 4 pounds, net weight.	2	3	4	1 container for each 1,600 containers or fraction thereof but not less than 4.	1 container for each 2,000 containers or fraction thereof. ¹
Any type of container of 4 pounds or more but not over 10 pounds, net weight.	2	2	3	1 container for each 1,200 containers or fraction thereof but not less than 3.	1 container for each 1,500 containers or fraction thereof. ¹
Frozen vegetables only: Any type of container over 10 pounds, net weight.	One 2-pound sample (approximate weight) for each 3,000 pounds of the first 18,000 pounds, plus one additional 2-pound sample for each additional 5,000 pounds, or fraction thereof, in excess of 18,000 pounds, but in no case less than 2 samples.				
Frozen fruits only: Any type of container over 10 pounds net weight.	One 3-pound sample (approximate weight) for each 3,000 pounds of the first 18,000 pounds, plus one additional 3-pound sample for each additional 5,000 pounds, or fraction thereof, in excess of 18,000 pounds, but in no case less than 2 samples. When determined by the inspector that 3-pound samples do not reflect the quality of the product in the container one or more entire containers may be substituted for any one or more sub-samples.				

TABLE IV—FROZEN AND CANNED CONCENTRATED CITRUS JUICES AND GRAPE JUICES

Size and type of container	Rate of sampling ¹		
	From lots containing 1 to 2,000 cases	From lots containing 2,001 to 5,000 cases	From lots exceeding 5,000 cases
Any type of container of a total volume of 11 fluid ounces or less.	1 container for each 6,000 containers or fraction thereof.	1 container for each 8,000 containers or fraction thereof.	1 container for each 12,000 containers or fraction thereof.
Any type of container of a total volume of more than 11 fluid ounces but not more than 52 fluid ounces.	1 container for each 3,000 containers or fraction thereof.	1 container for each 4,000 containers or fraction thereof.	1 container for each 6,000 containers or fraction thereof.
Any type of container of a volume of more than 52 fluid ounces.	1 container for each 1,500 containers or fraction thereof.	1 container for each 2,000 containers or fraction thereof.	1 container for each 3,000 containers or fraction thereof.

100

TABLE V—DRIED FRUIT

Number of pounds in lot	Shipping container sizes		
	Less than 20 pounds net weight	20 pounds to and including 30 pounds net weight	Exceeding 30 pounds but not exceeding 50 pounds net weight
	Rate of sampling ¹		
	Approximately 8 ounce samples	Approximately 16 ounce samples	Approximately 16 ounce samples
500 pounds or less.....	(2)	(1)	(1)
501 to 2,000 pounds.....	8	4	4
2,001 to 4,000 pounds.....	9	5	4
4,001 to 6,000 pounds.....	10	6	5
		Approximately 8 ounce samples	
6,001 to 8,000 pounds.....	11	7	5
8,001 to 10,000 pounds.....	12	8	6
10,001 to 12,000 pounds.....	14	9	6
12,001 to 14,000 pounds.....	16	10	7
Over 14,000 pounds.....	Each additional 1,500 pounds or fraction thereof. 1 approximately 8 ounce sample.	Each additional 2,000 pounds or fraction thereof. 1 approximately 8 ounce sample.	Each additional 3,000 pounds or fraction thereof. 1 approximately 16 ounce sample.

¹ In no case, shall the total of all the samples drawn yield less than 25 ounces of dates; 100 figs or 200 fig slices; or 56 ounces of other dried fruit. The size of the sample from an individual container may be increased to establish the quality of the fruit in the container.

² When lot consists of 500 pounds or less, draw 4 approximately equal samples, except that when the lot consists of less than 4 shipping containers, a sample shall be drawn from each shipping container.

TABLE VI—DEHYDRATED FRUITS AND VEGETABLES

Size and type of container	Rate of sampling ¹
Any type of container of 5 pounds or less net weight....	1 container for each 2,400 containers or fraction thereof.
Any type of container in excess of 5 pounds, net weight....	One 20 ounce (approximate weight) sample for each 4,000 pounds or fraction thereof.

¹ These are minimum rates and in no case where lots consist of more than 1 container shall less than 2 samples be drawn from any 1 lot.

TABLE VII—HONEY WHEN PACKED IN CONTAINERS OF A VOLUME EXCEEDING THAT OF A NO. 12 SIZE CAN (603 X 812) BUT NOT CONTAINING MORE THAN 70 GALLONS OF THE PRODUCT

Minimum rate of sampling—Size of lot

10 containers or less	11 to 100 containers	101 to 200 containers	201 to 500 containers	Exceeding 500 containers
1 sample from each of 50 percent of the containers.	1 sample from each of 5 containers and in addition one sample from each of 5 percent of the containers.	1 sample from each of at least 10 containers and in addition one sample from each of 3 percent of the containers.	1 sample from each of at least 15 containers and in addition 1 sample from each of 1 percent of the containers.	1 sample from each of 3 percent of the containers but in no case less than 20 samples.

TABLE VIII—PROCESSED PRODUCTS NOT SPECIFICALLY LISTED IN ANY TABLE CONTAINED IN THIS SECTION

Size and type of container	Rate of sampling ¹
Any type of container irrespective of its size or volume capacity.	At a rate that will represent the lot as may be determined by the inspector.

¹ These are minimum rates and in no case where lots consist of more than 1 container shall less than 2 samples be drawn from any 1 lot.

§ 52.39 Issuance of certificate of sampling. Each inspector and each licensed sampler shall prepare and sign a certificate of sampling to cover the samples drawn by the respective person, except that an inspector who inspects the samples which he has drawn need not prepare a certificate of sampling. One copy of each certificate of sampling prepared shall be retained by the inspector or licensed sampler (as the case may be) and the original and all other copies thereof shall be disposed of in accordance with the instructions of the Administrator.

§ 52.40 Identification of lots sampled. Each lot from which officially drawn samples are selected shall be marked in such manner as may be prescribed by the Administrator, if such lots do not otherwise possess suitable identification.

§ 52.41 Payment of fees and charges. Fees and charges for any inspection service shall be paid by the interested party making the application for such service, in accordance with the applicable provisions of the regulations in this part, and, if so required by the person in charge of the office of inspection serving the area where the services are to be performed, an advance of funds prior to rendering inspection service in an amount suitable to the Administrator, or a surety bond suitable to the Administrator, may be required as a guarantee of payment for the services rendered. All fees and charges for any inspection service performed pursuant to the regulations in this part shall be paid by check, draft, or money order payable to the Agricultural Marketing Service and

remitted to the office of inspection serving the area in which the services are performed, within ten (10) days from the date of billing, unless otherwise specified in a contract between the applicant and the Administrator, in which latter event the contract provisions shall apply.

§ 52.42 Schedule of fees. (a) Unless otherwise provided in a written agreement between the applicant and the Administrator, the fees to be charged and collected for any inspection service performed under the regulations in this part at the request of the United States, or any agency or instrumentality thereof, shall be at the rate of \$4.50 per hour.

(b) Unless otherwise provided in the regulations in this part, the fees to be charged and collected for any inspection service performed under the regulations in this part shall be based on the applicable rates specified in this section.¹

(1) *Canned fruits and vegetables and canned fruit and vegetable products, including pickles, relishes, jams, jellies, marmalades, and concentrates; and other canned processed food products, such as peanut butter, honey, and maple sirup.*

OFFICIALLY DRAWN SAMPLES

For each lot packed in containers of a volume not exceeding that of a No. 12 size can (603 x 812) except canned pineapple and canned pineapple juice inspected in Puerto Rico:

Minimum fee for 600 cases or less...² \$9.00
For each additional 100 cases, or fraction thereof, in excess of 600 cases but not in excess of 10,000 cases...² 1.00
For each additional 100 cases, or fraction thereof, in excess of 10,000 cases...³ .80

For each lot of canned pineapple and canned pineapple juice inspected in Puerto Rico:

The fee for each case of 24 containers or less..... \$0.015
The fee for each case of more than 24 containers..... .020
The minimum fee for any lot..... 6.00

For each lot of honey packed in containers of a volume exceeding that of a No. 12 size can (603 x 812), the fee for sampling and inspecting the samples shall be in accordance with the following schedule:

(a) For sampling the honey, including travel time, per hour..... \$4.50
(b) For inspection—each sample..... .75
(c) For liquefying crystallized or partially crystallized honey for any one applicant at any one time—each group of 15 samples or fraction thereof..... 4.50
(d) Minimum fee for any lot..... 9.00

¹ The fees specified in this section are exclusive of charges for such micro, chemical and certain other special analyses, other than salt and acidity by direct titration, soluble solids (by refractometer) or total solids (by refractometer), which may be requested by the applicant or required by the inspector to determine the quality or condition of the processed product.

² However, the fee for any additional lots of 200 cases or less which are offered for inspection by the same applicant at the same time and which are available for inspection at the same time and place shall be \$6.75.

UNOFFICIALLY DRAWN SAMPLES

For containers of a volume not exceeding that of a No. 3 size can (404 x 414):

Minimum fee for 4 containers or less	\$4.50
For each additional container in excess of 4 containers	1.00

For containers of a volume exceeding that of a No. 3 size can (404 x 414), but not exceeding that of a No. 12 size can (603 x 812):

Minimum fee for 2 containers or less	\$4.50
For each additional container in excess of 2 containers	2.00

(2) *Frozen fruits and vegetables and frozen fruit and vegetable products.*

OFFICIALLY DRAWN SAMPLES

For each lot other than frozen corn-on-the-cob or when inspected in Puerto Rico:

Minimum fee for 10,000 pounds or less	\$9.00
For each additional 5,000 pounds or fraction thereof, in excess of 10,000 pounds but not in excess of 100,000 pounds	2.50
For each additional 5,000 pounds, or fraction thereof, in excess of 100,000 pounds	2.00

For each lot inspected in Puerto Rico:

Minimum fee for 10,000 pounds or less	9.00
For each additional 5,000 pounds, or fraction thereof, in excess of 10,000 pounds	2.50

For each lot of frozen corn-on-the-cob:

Minimum fee for 1,500 dozen ears or less	9.00
For each additional 1,000 dozen ears, or fraction thereof, in excess of 1,500 dozen ears but not exceeding 15,000 dozen ears	2.50
For each additional 1,000 dozen ears, or fraction thereof, in excess of 15,000 dozen ears	2.00

UNOFFICIALLY DRAWN SAMPLES

Minimum fee for 2 samples or less of any type or weight	\$4.50
For each additional sample in excess of 2 samples	2.00

(3) *Dried fruits other than figs and dates.*

OFFICIALLY DRAWN SAMPLES

Each lot:

Minimum fee for 12,000 pounds or less	\$9.00
For each additional 2,000 pounds, or fraction thereof, in excess of 12,000 pounds	.70

UNOFFICIALLY DRAWN SAMPLES

Each sample	4.50
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(4) *Dried figs and dates.*

OFFICIALLY DRAWN SAMPLES

Each lot:

Minimum fee for 8,000 pounds or less	\$9.00
For each additional 2,000 pounds, or fraction thereof, in excess of 8,000 pounds	2.00

UNOFFICIALLY DRAWN SAMPLES

Each sample	4.50
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(5) *Edible sugarcane, molasses, sugar-cane sirup, and refiners sirup.*

OFFICIALLY AND UNOFFICIALLY DRAWN SAMPLES

The total fee for sampling and inspection of samples shall be in accordance with the following schedule:

(a) For sampling the product, including travel time, per hour	\$4.50
(b) For inspecting—each sample	\$1.00
(c) For complete chemical analyses required to determine grade:	
First analysis	25.00
Each additional analysis for one applicant at one time	12.00

(6) *Other processed food products.* The fee to be charged and collected for the inspection of any processed product not included in subparagraphs (1), (2), (3), (4), and (5) of this paragraph shall be at the rate of \$4.50 per hour for the time consumed by the inspector in making the inspection, including the time consumed in sampling by the inspector or licensed sampler: *Provided*, That, fees for sampling time will not be assessed by the office of inspection when such fees have been assessed and collected directly from the applicant by a licensed sampler.

§ 52.43 *Fees to be charged and collected for sampling when performed by a licensed sampler.* Such sampling fees as are specifically prescribed by the Administrator in connection with the licensing of the particular sampler (which fees are to be prescribed in the light of the sampling work to be performed by such sampler and other pertinent factors) may be assessed and collected by such licensed sampler directly from the applicant: *Provided*, That, if such licensed sampler is an employee of a State, the appropriate authority of that State may make the collection, or they may be assessed and collected by the office of inspection serving the area where the services are performed.

§ 52.44 *Inspection fees when charges for sampling have been collected by a licensed sampler.* For each lot of processed products from which samples have been drawn by a licensed sampler and with respect to which the sampling fee has been collected by the licensed sampler, the fee to be charged for the inspection shall be 75 percent of the fee provided in this part applicable to the respective processed product: *Provided*, That, if the fee charged for the inspection service is based on the hourly rate of charge, the fee shall be at the rate of \$4.50 per hour prescribed in this part.

§ 52.45 *Inspection fees when charges for sampling have not been collected by a licensed sampler.* For each lot of processed products from which samples have been drawn by a licensed sampler, and

with respect to which the sampling fee has not been collected by the licensed sampler, the fee to be charged for the inspection shall be 75 percent of the fee as prescribed in this part, plus a reasonable charge to cover the cost of sampling as may be determined by the Administrator: *Provided*, That, if the fee charged is based on the hourly rate, the fee shall be at the rate of \$4.50 per hour prescribed in this part, plus a reasonable charge to cover the cost of sampling, as determined by the Administrator.

§ 52.46 *Fee for appeal inspection.*

The fee to be charged for an appeal inspection shall be at the rates prescribed in this part for other inspection services: *Provided*, That, if the result of any appeal inspection made for any applicant, other than the United States or any agency or instrumentality thereof, discloses that a material error was made in the inspection on which the appeal is made, no inspection fee shall be assessed.

§ 52.47 *Charges for micro, chemical, and certain other special analyses.*

(a) The following charges shall be made for micro, chemical, and certain other special analyses which may be requested by the applicant or required by the inspector to determine the quality or condition of the processed product:

Type of analysis	For first analysis	For each additional analysis
Mold count	\$1.50	\$1.50
Worm larvae and insect fragment count	3.00	3.00
Fly egg and maggot count	3.00	3.00
Alcohol insoluble solids	5.00	3.00
Alcohol (distillation and specific gravity)	9.00	5.00
Ascorbic acid (vitamin C)	9.00	2.00
Total ash (carbonated or sulfated)	5.00	3.00
Ash, acid insoluble	6.00	3.00
Ash, water soluble or water insoluble	6.00	3.00
Ash, NaCl free (approximate method—total ash less NaCl)	9.00	3.00
Ash, NaCl free ($P_2O_5 \times 2$)	15.00	6.00
Catalase test	3.00	1.50
Crude fiber	12.00	6.00
Diastase test for honey (AOAC method)	6.00	3.00
Ether extract (crude fat)	9.00	5.00
Fat (acid hydrolysis)	9.00	6.00
Fiber (green and wax bean)	6.00	3.00
Iodine number	9.00	4.50
Moisture (air oven method)	3.00	3.00
Moisture (vacuum oven method)	3.00	3.00
Nitrogen or crude protein	9.00	3.00
Non-volatile ether extract	9.00	4.50
Oil of lemon and orange extract (precipitation method)	5.00	3.00
Oil of lemon with oil base (distillation method)	5.00	4.00
Phosphorous pentoxide (P_2O_5)	15.00	6.00
Potash (K_2O)	15.00	6.00
Phosphorous pentoxide (P_2O_5) and aluminum trioxide (Al_2O_3)	18.00	12.00
Recoverable oil	3.00	2.00
Peroxidase test (frozen vegetables)	4.50	3.00
Reducing sugars	12.00	6.00
Reducing sugars plus sucrose	18.00	12.00
Sucrose (direct polarization)	6.00	3.00
Sucrose (chemical methods)	18.00	12.00
Starch or carbohydrates (direct hydrolysis)	18.00	9.00
Sulphur dioxide (direct titration)	5.00	3.00
Sulphur dioxide (distillation method)	9.00	5.00
Total solids (drying method)	3.00	3.00
Vanillin and coumarin	12.00	9.00
Volatile and non-volatile ether extract	10.00	6.00
Water extract	5.00	5.00
Water-insoluble-inorganic-residue (peanut butter)	9.00	4.50
Water-insoluble-inorganic-residue, filth analysis, and particle count (peanut butter)	13.50	9.00

5 When any of these analyses are made at the request of an applicant and are not in connection with an inspection to determine the quality or condition of the product, the listed fees shall be increased by 30 percent.

² However, the fee for any additional lots of 1,500 pounds or less which are offered for inspection by the same applicant at the same time and which are available for inspection at the same time and place shall be \$6.75.

⁴ However, the fee for any additional lots of 250 dozen or less which are offered for inspection by the same applicant at the same time and which are available for inspection at the same time and place shall be \$6.75.

(b) The following charges shall be made for analyses which are requested by an applicant and are not in connection with an inspection to determine the quality or condition of the product:⁶

Type of analysis	For first analysis	For each additional analysis
Brix readings (refractometric or spindle).....	\$3.00	\$1.00
Brix readings (double dilution).....	3.00	2.00
Total acidity (direct titration).....	3.00	1.00
Free fatty acids.....	4.50	1.50
Salt (NaCl)—direct titration.....	4.50	1.50
Soluble solids (refractometric method).....	3.00	1.00
Total solids (refractometric method).....	3.00	1.00
Color determination of extracted honey.....	3.00	1.00
Color determination of sugarcane molasses or sugarcane sirup.....	4.50	1.50

§ 52.48 *When charges are to be based on hourly rate not otherwise provided for in this part.* When inspection is for condition only or when inspection services or related services are rendered and formal certificates are not issued or when the services rendered are such that charges based upon the foregoing sections would be inadequate or inequitable, charges may be based on the time consumed by the inspector in performance of such inspection service at the rate of \$4.50 per hour.

§ 52.49 *Fees for score sheets.* If the applicant for inspection service requests score sheets showing in detail the inspection of each container or sample inspected and listed thereon, such score sheets may be furnished by the inspector in charge of the office of inspection serving the area where the inspection was performed; and such applicant shall be charged at the rate of \$2.25 for each twelve samples, or fraction thereof, inspected and listed on such score sheets.

§ 52.50 *Fees for additional copies of inspection certificates.* Additional copies of any inspection certificate other than those provided for in § 52.21, may be supplied to any interested party upon payment of a fee of \$2.25 for each set of five (5) or fewer copies.

§ 52.51 *Travel and other expenses.* Charges may be made to cover the cost of travel and other expenses incurred in connection with the performance of any inspection service, including appeal inspections; *Provided*, That, if charges for sampling or inspection are based on an hourly rate, an additional hourly charge may be made for travel time including time spent waiting for transportation as well as time spent traveling, but not to exceed eight hours of travel time for any one person for any one day: *And provided further*, That, if travel is by common carrier, no hourly charge may be made for travel time outside the employee's official work hours.

⁶When these analyses are made in connection with an inspection to determine the quality or condition of the product no fee shall be charged for the analyses.

§ 52.52 *Charges for inspection service on a contract basis.* (a) Irrespective of fees and charges prescribed in foregoing sections, the Administrator may enter into contracts with applicants to perform continuous inspection services or other inspection services pursuant to the regulations in this part and other requirements as prescribed by the Administrator in such contract, and the charges for such inspection service provided in such contracts shall be on such basis as will reimburse the Agricultural Marketing Service of the Department for the full cost of rendering such inspection service including an appropriate overhead charge to cover as nearly as practicable administrative overhead expenses as may be determined by the Administrator.

(b) No Member of, or Delegate to Congress, or Resident Commissioner, shall be admitted to any share or part of any contract provided for in this section or to any benefit that may arise therefrom, but this provision shall not be construed to extend to such contract if made with a corporation for its general benefit, and shall not extend to any benefits that may accrue from the contract to a Member of, or Delegate to Congress, or a Resident Commissioner in his capacity as a farmer.

MISCELLANEOUS

§ 52.53 *Fraud or misrepresentation.* Any wilful misrepresentation or any deceptive or fraudulent practice found to be made or committed by any person in connection with:

(a) The making or filing of an application for any inspection service;

(b) The submission of samples for inspection;

(c) The use of any inspection report or any inspection certificate, or appeal inspection certificate issued under the regulations in this part;

(d) The use of the words "Packed under continuous inspection of the U. S. Department of Agriculture," any legend signifying that the product has been officially inspected, any statement of grade or words of similar import in the labeling or advertising of any processed product;

(e) The use of a facsimile form which simulates in whole or in part any official U. S. certificate for the purpose of purporting to evidence the U. S. grade of any processed product; or

(f) Any wilful violation of the regulations in this part or supplementary rules or instructions issued by the Administrator, may be deemed sufficient cause for debarring such person from any or all benefits of the act.

§ 52.54 *Political activity.* All inspectors and licensed samplers are forbidden, during the period of their respective appointments or licenses, to take an active part in political management or in political campaigns. Political activities in city, county, State, or national elections, whether primary or regular, or in behalf of any party or candidate, or any measure to be voted upon, are prohibited. This applies to all appointees or licensees, including, but not limited to, temporary and cooperative employees and employees on leave of absence with or without

pay. Wilful violation of this section will constitute grounds for dismissal in the case of appointees and revocation of licenses in the case of licensees.

§ 52.55 *Interfering with an inspector or licensed sampler.* Any further benefits of the act may be denied any applicant or other interested party who either personally or through an agent or representative interferes with or obstructs, by intimidation, threats, assault, or in any other manner, an inspector or licensed sampler in the performance of his duties.

§ 52.56 *Compliance with other laws.* None of the requirements in the regulations in this part shall excuse failure to comply with any Federal, State, county, or municipal laws applicable to the operation of food processing establishments and to processed food products.

§ 52.57 *Identification.* Each inspector and licensed sampler shall have in his possession at all times and present upon request, while on duty, the means of identification furnished by the Department to such person.

REQUIREMENTS FOR PLANTS OPERATING UNDER CONTINUOUS INSPECTION ON A CONTRACT BASIS⁷

§ 52.81 *Plant survey.* (a) Prior to the inauguration of continuous inspection service on a contract basis, the Administrator will make, or cause to be made, a survey and inspection of the plant where such service is to be performed to determine whether the plant and methods of operation are suitable and adequate for the performance of such services in accordance with:

(1) The regulations in this part, including, but not limited to, the requirements contained in §§ 52.81 through 52.87; and

(2) The terms and provisions of the contract pursuant to which the service is to be performed.

§ 52.82 *Premises.* The premises of the plant shall be free from conditions objectionable to food processing operations; and such conditions include, but are not limited to, the following:

- (a) Strong offensive odors;
- (b) Litter, waste, and refuse (e. g., garbage, viner refuse, and damaged containers) within the immediate vicinity of the plant buildings or structures;
- (c) Excessively dusty roads, yards, or parking lots; and
- (d) Poorly drained areas.

§ 52.83 *Buildings and structures.* The plant buildings and structures shall be properly constructed and maintained in a sanitary condition, including, but not being limited to, the following requirements:

- (a) There shall be sufficient light (1) consistent with the use to which the particular portion of the building is devoted and (2) to permit efficient clean-

⁷Compliance with the above requirements does not excuse failure to comply with all applicable sanitary rules and regulations of city, county, State, Federal, or other agencies having jurisdiction over such plants and operations.

ing. Belts and tables on which picking, sorting, or trimming operations are carried on shall be provided with sufficient nonglaring light to insure adequacy of the respective operation.

(b) If practicable, there shall be sufficient ventilation in each room and compartment thereof to prevent excessive condensation of moisture and to insure sanitary and suitable processing and operating conditions. If such ventilation does not prevent excessive condensation, the Administrator may require that suitable facilities be provided to prevent the condensate from coming in contact with equipment used in processing operations and with any ingredient used in the manufacture or production of a processed product.

(c) There shall be an efficient waste disposal and plumbing system. All drains and gutters shall be properly installed with approved traps and vents, and shall be maintained in good repair and in proper working order.

(d) There shall be ample supply of both hot and cold water; and the water shall be of safe and sanitary quality with adequate facilities for its (1) distribution throughout the plant, and (2) protection against contamination and pollution.

(e) Roofs shall be weather-tight. The walls, ceilings, partitions, posts, doors, and other parts of all buildings and structures shall be of such materials, construction, and finish as to permit their efficient and thorough cleaning. The floors shall be constructed of tile, cement, or other equally impervious material, shall have good surface drainage, and shall be free from openings or rough surfaces which would interfere with maintaining the floors in a clean condition.

(f) Each room and each compartment in which any processed products are handled, processed, or stored (1) shall be so designed and constructed as to insure processing and operating conditions of a clean and orderly character; (2) shall be free from objectionable odors and vapors; and (3) shall be maintained in a clean and sanitary condition.

(g) Every practical precaution shall be taken to exclude dogs, cats, and vermin (including, but not being limited to, rodents and insects) from the rooms in which processed products are being prepared or handled and from any rooms in which ingredients (including, but not being limited to, salt, sugar, spices, flour, syrup, and raw fruits and vegetables) are handled or stored. Screens, or other devices, adequate to prevent the passage of insects shall, where practical, be provided for all outside doors and openings. The use of poisonous cleansing agents, insecticides, bactericides, or rodent poisons shall not be permitted except under such precautions and restrictions as will prevent any possibility of their contamination of the processed product.

§ 52.84 *Facilities.* Each plant shall be equipped with adequate sanitary facilities and accommodations, including, but not being limited to, the following:

(a) There shall be a sufficient number of adequately lighted toilet rooms, ample in size, and conveniently located. Such rooms shall not open directly into rooms

or compartments in which processed products are being manufactured or produced, or handled. Toilet rooms shall be adequately screened and equipped with self-closing doors and shall have independent outside ventilation.

(b) Lavatory accommodations (including, but not being limited to, running water, single service towels, and soap) shall be placed at such locations in or near toilet rooms and in the manufacturing or processing rooms or compartments as may be necessary to assure the cleanliness of each person handling ingredients used in the manufacture or production of processed products.

(c) Containers intended for use as containers for processed products shall not be used for any other purpose.

(d) No product or material which creates an objectionable condition shall be processed, handled, or stored in any room, compartment, or place where any processed product is manufactured, processed, or handled.

(e) Suitable facilities for cleaning (e. g., brooms, brushes, mops, clean cloths, hose, nozzles, soaps, detergent, sprayers, and steam pressure hose and guns) shall be provided at convenient locations throughout the plant.

§ 52.85 *Equipment.* All equipment used for receiving, washing, segregating, picking, processing, packaging, or storing any processed products or any ingredients used in the manufacture or production thereof, shall be of such design, material, and construction as will:

(a) Enable the examination, segregation, preparation, packaging and other processing operations applicable to processed products, in an efficient, clean, and sanitary manner, and

(b) Permit easy access to all parts to insure thorough cleaning and effective bactericidal treatment. Insofar as is practicable, all such equipment shall be made of corrosion-resistant material that will not adversely affect the processed product by chemical action or physical contact. Such equipment shall be kept in good repair and sanitary condition.

§ 52.86 *Operations and operating procedures.* (a) All operations in the receiving, transporting, holding, segregating, preparing, processing, packaging and storing of processed products and ingredients, used as aforesaid, shall be strictly in accord with clean and sanitary methods and shall be conducted as rapidly as practicable and at temperatures that will not tend to cause (1) any material increase in bacterial or other micro-organic content, or (2) any deterioration or contamination of such processed products or ingredients thereof. Mechanical adjustments or practices which may cause contamination of foods by oil, dust, paint, scale, fumes, grinding materials, decomposed food, filth, chemicals, or other foreign materials shall not be conducted during any manufacturing or processing operation.

(b) All processed products and ingredients thereof shall be subjected to continuous inspection throughout each manufacturing or processing operation. All processed products which are not manufactured or prepared in accordance

with the requirements contained in §§ 52.81 through 52.87 or are not fit for human food shall be removed and segregated prior to any further processing operation.

(c) All ingredients used in the manufacture or processing of any processed product shall be clean and fit for human food.

(d) The methods and procedures employed in the receiving, segregating, handling, transporting, and processing of ingredients in the plant shall be adequate to result in a satisfactory processed product. Such methods and procedures include, but are not limited to, the following requirement:

(1) Containers, utensils, pans, and buckets used for the storage or transporting of partially processed food ingredients shall not be nested unless re-washed before each use;

(2) Containers which are used for holding partially processed food ingredients shall not be stacked in such manner as to permit contamination of the partially processed food ingredients;

(3) Packages or containers for processed products shall be clean when being filled with such products; and all reasonable precautions shall be taken to avoid soiling or contaminating the surface of any package or container liner which is, or will be, in direct contact with such products. If, to assure a satisfactory finished product, changes in methods and procedures are required by the Administrator, such changes shall be effectuated as soon as practicable.

§ 52.87 *Personnel; health.* In addition to such other requirements as may be prescribed by the Administrator with respect to persons in any room or compartment where exposed ingredients are prepared, processed, or otherwise handled, the following shall be complied with:

(a) No person affected with any communicable disease (including, but not being limited to, tuberculosis) in a transmissible stage shall be permitted;

(b) Infections or cuts shall be covered with rubber gloves or other suitable covering;

(c) Clean, suitable clothing shall be worn;

(d) Hands shall be washed immediately prior to starting work and each resumption of work after each absence from the work station;

(e) Spitting, and the use of tobacco are prohibited; and

(f) All necessary precautions shall be taken to prevent the contamination of processed products and ingredients thereof with any foreign substance (including, but not being limited to, perspiration, hair, cosmetics, and medications).

(Sec. 205, 60 Stat. 1090; 7 U. S. C. 1624)

Dated: July 5, 1955.

[SEAL] ROY W. LENNARTSON,
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[F. R. Doc. 55-5523; Filed, July 7, 1955;
8:54 a. m.]